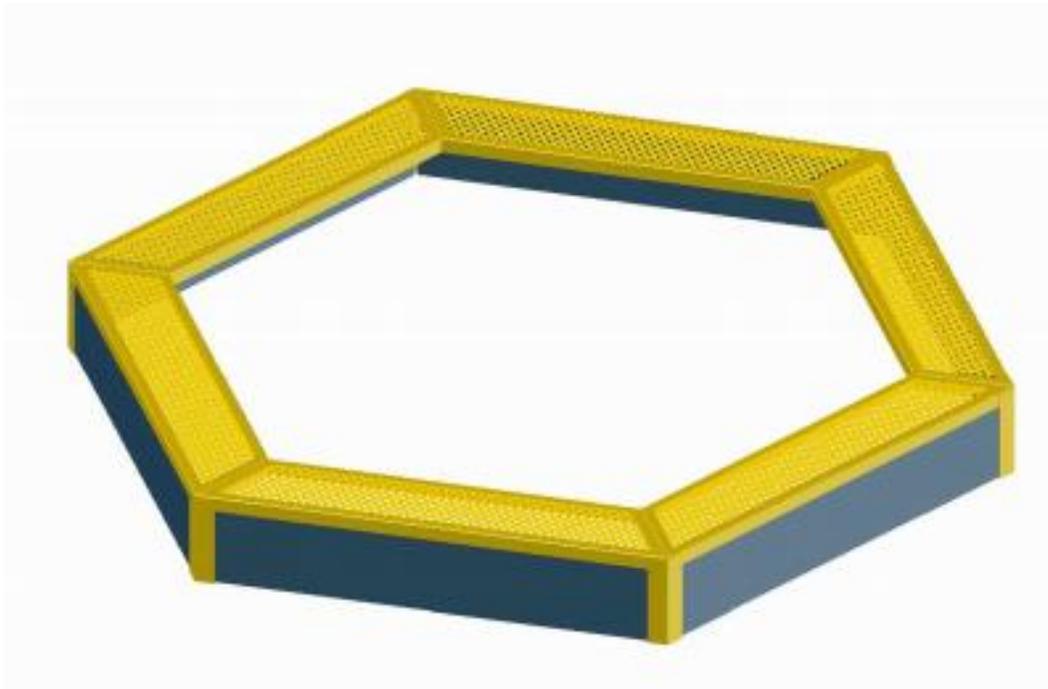


## CF-043-WCHA2

6 SEAT HEXAGON SANDBOX



Please take the time to locate and identify each part. Assemble the units on a smooth flat surface. It is also helpful to lay the tops and seats on cardboard or a drop cloth to prevent scratching of the surface during assembly. All parts have been pre-cut and pre-drilled for ease of assembly. All holes are slotted to allow for easy assembly and for final levelling of tops and seats to frames. Fully assemble all parts without totally tightening nuts and bolts. After all assembled go back and retighten nuts to bolts. **DO NOT OVER TIGHTEN NUTS TO BOLTS.** Over tightened nuts can crack the plastisol coating. All the necessary quantities of parts required are listed in this assembly instruction.

**DO NOT BEGIN ASSEMBLY UNTIL YOU HAVE READ THESE INSTRUCTIONS AND ARE FAMILIAR WITH THE PARTS.**

## PARTS IDENTIFICATION



(A) SEAT



(B) PANEL



(C) CORNERPLATE



(D) SUPPORT

## PARTS LIST

ITEM	PART#	DESCRIPTION	QTY.
A	SSANDBOX	SEAT	6
B	FPANEL	PANEL	6
C	CORNERPLATE	SUPPORT	6
D	FUPRIGHTSM	CORNERPLATE	6

ITEM	HARDWARE DESCRIPTION	QTY.
HW1	5/16" X 18 NYL LOCKNUTS	48
HW2	5/16" X 18GA CAP BOLTS	48
HW3	5/16" FLAT WASHERS	96
HW4	BOLT GUARDS	48

**ASSEMBLY TOOLS REQUIRED**  
2- 1/2" WRENCHES

## HARDWARE IDENTIFICATION



(HW1) 5/16" X 18  
NYL LOCKNUTS



(HW2) 5/16" X 18  
GAUGE CAP BOLTS



(HW3) 5/16"  
FLAT WASHERS



(HW4) BOLT  
GUARDS

## ASSEMBLY PROCEDURES

### STEP 1

LAY SEATS UPSIDE DOWN ON A SMOOTH FLAT SURFACE. ATTACH SUPPORTS TO SEATS USING TWO 5/16" X 1 1/2" CAP BOLTS, FOUR 5/16" FLAT WASHERS AND TWO 5/16" NYLOCK NUTS PER CORNER.  
**HAND TIGHTEN ONLY AT THIS TIME.**

### STEP 2

ATTACH PANELS AND CORNERPLATES TO SEATS USING SIX 5/16" X 1 1/2" CAP BOLTS, TWELVE 5/16" FLAT WASHERS AND SIX 5/16" NYLOCK NUTS PER CORNER.  
**HAND TIGHTEN ONLY AT THIS TIME.**

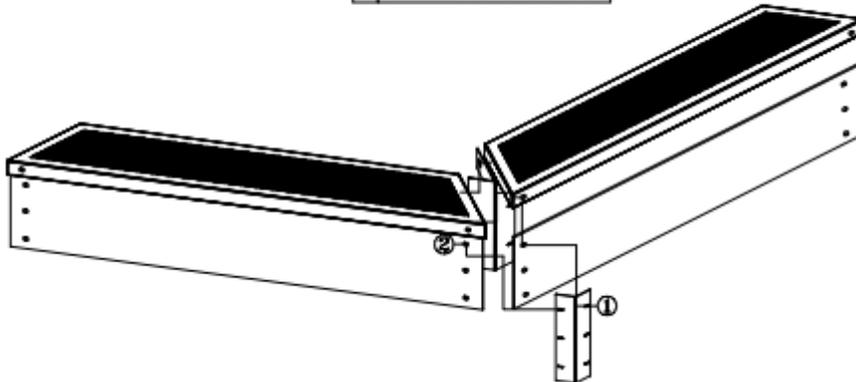
### STEP 3

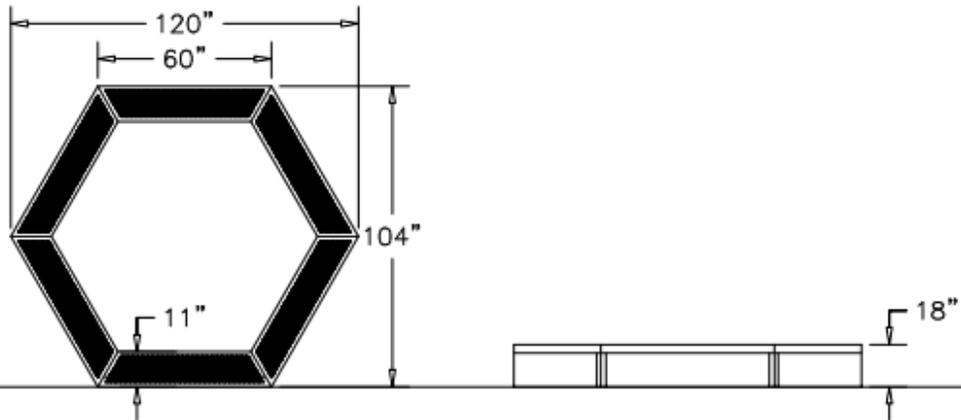
CAREFULLY TURN SANDBOX UPRIGHT.  
PLACE ON A SMOOTH LEVEL SURFACE AND LEVEL ALL SECTIONS.

### STEP 4

TIGHTEN ALL BOLTS IN ALTERNATING PATTERNS TO KEEP THE PANELS STRAIGHT UNDER THE SEATS AS YOU ARE TIGHTENING.  
**DO NOT OVERTIGHTEN, AS THIS COULD CAUSE THE COATING TO CRACK.**

- |   |                   |
|---|-------------------|
| 1 | CAP BOLT & WASHER |
| 2 | WASHER & LOCK NUT |





### SPECIFICATIONS

6 SEAT POLY VINYL COATED EXPANDED METAL HEXAGON SHAPED SANDBOX.

COATED WITH A 1/8" TO 1/4" THICK PLASTISOL ULTRAVIOLET STABILIZED VINYL COATING FUSED AND BAKED TO A 90% GLOSS.

SANDBOX HEIGHT 18" APPROXIMATELY.

TOTAL OVERALL DIMENSIONS ARE 120" X 104" APPROXIMATELY.

SEATS ARE MADE WITH HEAVY DUTY 3/4" #9 EXPANDED METAL INSIDE OF A 2" X 2" X 1/8" ANGLE IRON FRAME. ALL CENTER BRACES ARE MADE FROM 1/4" X 1 1/2" FLAT STEEL.

ALL HARDWARE IS NON-CORROSIVE.

WEIGHT FOR THE SANDBOX IS 295 LBS.

### MAINTENANCE

To maintain luster it is recommended to wash, rinse, and dry the units after prolonged use. Check for loose bolts and nuts and tighten as needed. Contact the factory for genuine Webcoat part replacements if needed.